







TECHNICAL DATA SHEET

Automotive nitro cellulose primer for metal / Gray

CODE:
NC 602

Specifications		
Viscosity with cap 4 at 25 °C (s)	300	
Thinner consumption percentage with polyurethane thinner 100 (W/W)	45	
Combination ratio with hardener H331	4 to 1	
Viscosity of the spray mixture with cup 4 at 25°C (s)	16 - 18	
Flash off between layers at 25°C	5-10 Min	
Sanding (hours)	4 - 8	
Surface drying (minutes)	5	
Deep drying (hours)	1	
Stoving time at 80 °C	20 min	
Covering	$1 \text{ kg} = 4.5 \text{ m}^2 \longrightarrow 60 \mu$	
Splash	Using a gun with a nozzle of 1.5-1.7 mm with wind pressure 4 bar	
Very strong adhesion on galvanized and iron		