RANGIN KIMIA
CHEMICAL PRODUCT

TECHNICAL DATA SHEET

Line 21-2k Glossy white automotive polyurethane
Polyurethane glossy white paint acrylic base / Glossy white automotive acrylic 2k

CODE:
OV 369

Specifications		
Viscosity with cap 4 at 25 °C (s)	180 - 200	
Combination ratio with hardener H 331	2 to 1	
Thinner consumption percentage with polyurethane thinner 100 (W/W)	20 - 25	
Viscosity of the spray mixture with cup 4 at 25°C (s)	16 - 18	
Pot life at 25 °C	4 hr	
Flash off between layers at 25°C	5-10 Min	
Surface drying (minutes)	35	
Deep drying (hours)	8	
Polishing (hours)	72	
Stoving time at 80 °C	20 min	
Covering	1 kg OV369 = 5 m^2 ⟶ 60 μ	
Splash	Using a gun with a nozzle of 1.5-1.7 mm with wind pressure 4 bar	

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